

ABSTRACT

A lubricant sheet suitable for use in a process of
drilling a laminate or a plastic board, comprising a metal foil
5 or an organic film, and a lubricant resin composition layer
or a primer layer and the lubricant resin composition layer,
the lubricant resin composition layer or the primer layer and
the lubricant resin composition layer being formed on at least
one surface of the metal foil or the organic film, wherein at
10 least one layer of the primer layer and the lubricant resin
composition layer contains a colorant, and a drilling method
using the above lubricant sheet.